

Date: Monday, 18/08/2008 3:45:48 PM  
 User: Julie Lecocq

## Process Sheet

TALMAR

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LOWER PAD ASSY		
Job Number	: 41378					
Estimate Number	: 13417					
P.O. Number	:			Part Number	: PB674300135	
This Issue	: 18/08/2008	S.O. No. :		Drawing Number	: B6743001 P.40	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	: 40068			Drawing Revision	: B1	
Written By	:			Material	:	
Checked & Approved By	: NO 08-8-18			Due Date	: 18/09/2008	
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec			Qty:	8	Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M2024T3S032	2024-T3 .032 sheet	
		Comment: Qty.: 0.4402 sf(s)/Unit Total : 3.5213 sf(s) 2024-T3 .032 sheet batch: 108595 HB 8-8-21	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001-341 Dwg Rev: B1 HB 8-8-21 Prog Rev: B1 (9) ***grain direction along 24.15" *** 2-Deburr if necessary HB 8-8-21	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		(HB 8-8-21)	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		S 08/08/02 (x2)	
		Comment: SECOND CHECK	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- counter sink rivet holes as per dwg	
		E 08/08/02 (9)	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM  
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Drawing Name: LOWER PAD ASSY

Job Number: 41378

Part Number: PB674300135

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Bend as per Dwg B67-43001

SB 08/09/09 (7)

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/09 (8)

8.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

08/09/10 (9)

9.0 POWDER COATING

POWDER COATING



M102316

08/09/10 (9)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

8-50

START TIME:

328°F

OVEN TEMPERATURE:

9-20

FINISH TIME:

M 08/09/13

10.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



08/09/13 (9)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

11.0 MS20426AD34

RIVET



126

Comment: Qty.: 14.0000 Each(s)/Unit Total: 112.0000 Each(s)

RIVET

batch: M105978

12.0 MS21075L3

Nutplate



63

Comment: Qty.: 7.0000 Each(s)/Unit Total: 56.0000 Each(s)

Nutplate

batch: M109068

08/09/13 (9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM  
User: Julie Lecocq

## Process Sheet

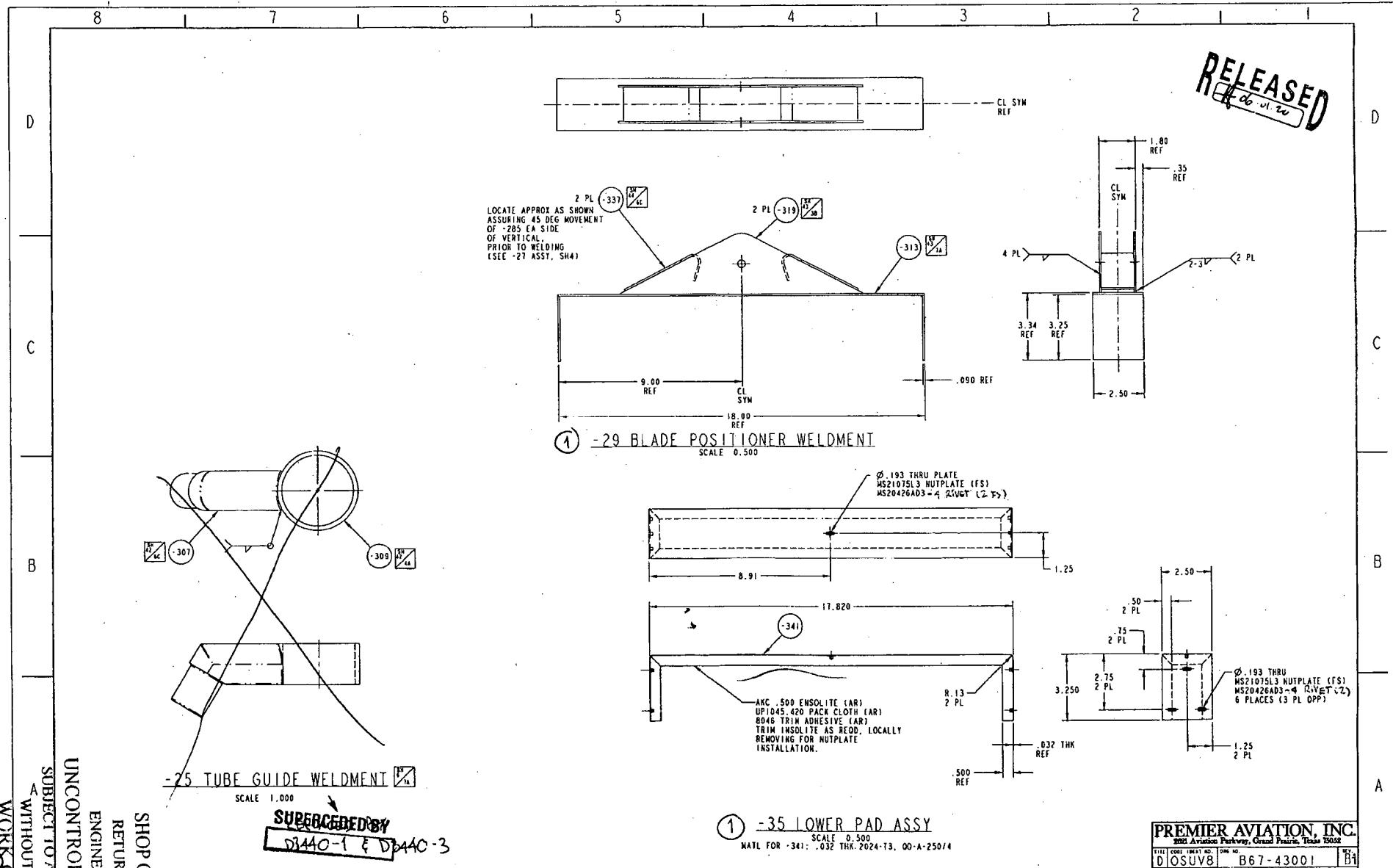
Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: LOWER PAD ASSY
Job Number: 41378		Part Number: PB674300135
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
13.0	SMALL FAB 1 	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Assemble as per dwg B67-43001 <i>208/09/15 (9)</i>		
14.0	QC5 	INSPECT WORK TO CURRENT STEP <i>S08/09/05 (9)</i>
Comment: INSPECT WORK TO CURRENT STEP		
15.0	PG 	PURCHASING <i>210/7171</i>
Comment: PURCHASING SEND TO TALMAR FOR FOAM AND FABRIC <i>208/09/16 (9)</i>		
16.0	PACKAGING 1 	PACKAGING RESOURCE #1 <i>208/09/09 (9)</i>
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage		
17.0	QC6 	DIMENSIONAL CHECK <i>S08/09/30 (9)</i>
Comment: DIMENSIONAL CHECK		
18.0	PACKAGING 1 	PACKAGING RESOURCE #1 <i>208/09/30 (9)</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 510 <i>208/09/30 (9)</i>		
19.0	QC21 	FINAL INSPECTION/W/O RELEASE <i>08/10/02 (9)</i>
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		<i>MF 08-09-30</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



NO. 44378  
WORK ORDER  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

SHOP COPY  
RETURN TO  
ENGINEER

RELEASER  
DRAFT

SUPERSEDED BY  
D3440-1 & D3440-3

PREMIER AVIATION, INC.  
2001 Airport Parkway, Cedar Park, Texas 78613  
CONTRACT NO. 100-1000-0000-0000  
DOSUVB B67-43001 B1  
SCALE: 1:100 DATE: 10-01-05

ORIGINAL

DART AEROSPACE LTD	Work Order:	41378
Description: LOWER PAD ASS'Y	Part Number:	PB 674 3001-341
Inspection Dwg:	Rev: B1	Page 1 of 1

PB 674 3001 -341

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by: HB	Audited by: <u>  </u>	Prototype Approval: 1 /
Date: 8-8-21	Date: 08/08/22	Date: 7

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	





# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

**R92-30213**

Ship Date

26-Sep-08

**COPY**

Bill No:

**Dart Aerospace**  
270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

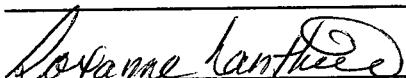
Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Call: Chantal Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	
21962	16-Sep-08	CDART100	Barney Bangs	
Customer PO Number		Ship Via	Packing Slip No.	
PO00007171		Pick-Up	30213	
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Batch No: BATC0000000003	Qty: 12			

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

09/26/2008

Date



# J. ENNIS FABRICS LTD.

*Wholesale Distributor of Textiles and Supplies*

October 20, 2006

**Fax To: Tulmar Safety Systems**

**Fax: 613-632-2030**

**Attention: Sandra Nadeau**

**Fax From: Deanna Penner**

**EDMONTON**  
**HEAD OFFICE**  
12122-68 Street  
Edmonton AB T5B 1R1  
Canada  
Phone: (780) 474-5721

**Certificate of Conformance**

**Re: PO 11878 for Oxford 7 Black**

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:  
As per mill documentation:

**Oxford is in compliance with the following standards:**

**Width:** Product is 58 Inches Wide.

**Roll Size:** Average Roll Length is 75 Yards.

**Weight:** Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd  
**Content:** 100% Nylon

**Coating:** Product has a Polyurethane Coating {approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.)}  
**Denier:** Yarn is 420 Denier.

**Thread Count:** Construction is 62 x 38 Threads per Square Inch  
**Protective Finish:** Product is Water Repellent.

**Hydro Resist:** AATCC 127 (Suter): Average 800 mm

**Manufacture Date:** 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,  
101630226, 101630234, 101630275 & 101630283 &  
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

**Lot Number:** 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,  
101630234, 101630275 & 101630283  
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,  
**J. Ennis Fabrics Ltd.**

*D. Penner*

Deanna Penner  
Product Development

